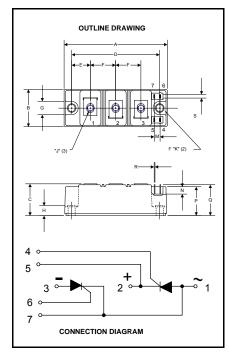
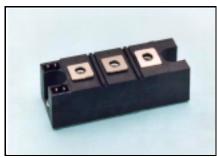


Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (724) 925-7272

# POW-R-BLOK<sup>™</sup> Dual SCR Isolated Module 150 Amperes / Up to 1600 Volts





CD63\_\_15A

Dual SCR Isolated

POW-R-BLOK<sup>TM</sup> Module

150 Amperes / Up to 1600 Volts

### **Description:**

Powerex Dual SCR Modules are designed for use in applications requiring phase control and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink. POW-R-BLOK<sup>TM</sup> has been tested and recognized by the Underwriters Laboratories.

#### Features:

- Electrically Isolated Heatsinking
- DBC Alumina (Al<sub>2</sub>O<sub>3</sub>) Insulator
- Glass Passivated Chips
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability
- Quick Connect Gate Terminal with Provision for Keyed Mating Plug
- UL Recognized (E78240)

#### CD63\_15A Outline Dimensions

Dimension	Inches	Millimeters		
Α	3.70	94		
В	1.38	35		
С	1.18	30		
D	3.15	80		
E	0.67	17		
F	0.91	23		
G	0.57	14.5		
Н	0.35	9		
J	M6	M6		
K	0.26	6.5		
М	.020	5		
N	0.28	7		
Р	1.10	28		
Q	1.14	29		
R	0.03	0.8		
S	0.11	2.8		
Note Birming to the second				

Note: Dimensions are for reference only.

## Ordering Information:

Select the complete nine digit module part number from the table below. Example: CD631615A is a 1600Volt, 150 Ampere Dual SCR Isolated POW-R-BLOK<sup>TM</sup> Module

Type	Voltage Volts	Current Amperes
,, 	(x100)	(x 10)
CD63	08	15
	12	
	14	
	16	

## Benefits:

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

#### **Applications:**

- Bridge Circuits
- AC & DC Motor Drives
- Battery Supplies
- Power Supplies
- Large IGBT Circuit Front Ends
- Lighting Control
- Heat & Temperature Control
- Welders



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Dual SCR Isolated Module
150 Amperes / Up to 1600 Volts

## **Absolute Maximum Ratings**

Characteristics	Conditions	Symbol		Units
Repetitive Peak Forward and Reverse Blocking Voltage		V <sub>DRM</sub> & V <sub>RRM</sub>	up to 1600	V
Non-Repetitive Peak Reverse Blocking Voltage (t < 5 msec)		$V_{RSM}$	V <sub>RRM</sub> + 100	V
RMS Forward Current	180° Conduction, T <sub>C</sub> =85°C	I <sub>T(RMS)</sub>	250	Α
	180° Conduction, T <sub>C</sub> =85°C (AC Switch)	I <sub>T(RMS)</sub>	355	Α
Average Forward Current	180° Conduction, T <sub>C</sub> =85°C	I <sub>T(AV)</sub>	160	Α
	180° Conduction, T <sub>C</sub> =90°C	$I_{T(AV)}$	150	Α
Peak One Cycle Surge Current, Non-Repetitive	60 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>j</sub> =125°C	I <sub>TSM</sub>	4300	Α
	60 Hz, No V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	I <sub>TSM</sub>	5100	Α
	50 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	I <sub>TSM</sub>	4100	Α
	50 Hz, No V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	$I_{TSM}$	4870	Α
Peak Three Cycle Surge Current, Non-Repetitive	60 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	I <sub>TSM</sub>	3250	Α
	50 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>j</sub> =125°C	I <sub>TSM</sub>	3150	Α
Peak Ten Cycle Surge Current, Non-Repetitive	60 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	I <sub>TSM</sub>	2650	Α
	50 Hz, 100% V <sub>RRM</sub> reapplied, T <sub>j</sub> =125°C	I <sub>TSM</sub>	2550	Α
I <sup>2</sup> t for Fusing for One Cycle	8.3 ms, 100% V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	l <sup>2</sup> t	76,700	A <sup>2</sup> sec
	8.3 ms, No V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	l <sup>2</sup> t	108,000	$A^2$ sec
	10 ms, 100% V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	l <sup>2</sup> t	84,000	A <sup>2</sup> sec
	10 ms, No V <sub>RRM</sub> reapplied, T <sub>i</sub> =125°C	l <sup>2</sup> t	119,000	A <sup>2</sup> sec
Maximum Rate-of-Rise of On-State Current,	T <sub>i</sub> =125°C,	di/dt	300	A/µs
Non Repetitive	V <sub>D</sub> = V <sub>DRM (Rated),</sub> I <sub>TM</sub> =400A ,			
	$I_G$ =0.5 A, $T_r$ < 0.25 $\mu$ s, $t_p$ > 6 $\mu$ s			
Peak Gate Power Dissipation	$T_p < 5 \text{ ms}, T_j = 125^{\circ}\text{C}$	Р <sub>GМ</sub>	12	W
Average Gate Power Dissipation	F = 50 Hz, T <sub>j</sub> = 125°C	$P_{G(AV)}$	3	W
Peak Forward Gate Current	$T_p < 5 \text{ ms, } T_j = 125^{\circ}\text{C}$	$I_{GFM}$	3	Α
Peak Reverse Gate Voltage	T <sub>p</sub> < 5 ms, T <sub>j</sub> = 125°C	$V_{GRM}$	10	V
Operating Temperature		TJ	-40 to +125	°C
Storage Temperature		$T_{stg}$	-40 to +150	°C
Max. Mounting Torque, M6 Mounting Screw on Terminals			35 - 50 4 - 6	inLb. Nm
Max. Mounting Torque, Module to Heatsink			35 - 50	inLb.
Module Weight, Typical			<u>4 - 6</u> 200	<u>Nm</u> g
modalo rroight, Typiodi			7.1	oz.
V Isolation @ 25C		V <sub>rms</sub>	3500	V

Revision Date: 12/04/2002