

# MBN2400E17D

Silicon N-channel IGBT

## FEATURES

- \* High speed, low loss IGBT module due to LiPT Trench Technology
- \* Low noise due to ultra soft fast recovery diode. (U-SFD)
- \* High reverse recovery capability (HiRC)
- \* High thermal fatigue durability. ( $\Delta T_c=70K$ ,  $N>30,000$ cycles)
- \* Isolated heat sink (terminal to base).

## ABSOLUTE MAXIMUM RATINGS (Tc=25°C)

Item	Symbol	Unit	MBN2400E17D	
Collector Emitter Voltage	$V_{CES}$	V	1,700	
Gate Emitter Voltage	$V_{GES}$	V	$\pm 20$	
Collector Current	DC	$I_C$	2,400	
	1ms	$I_{CP}$	4,800	
Forward Current	DC	$I_F$	2,400	
	1ms	$I_{FM}$	4,800	
Junction Temperature	$T_j$	°C	-40 ~ +125	
Storage Temperature	$T_{stg}$	°C	-40 ~ +125	
Isolation Voltage	$V_{ISO}$	$V_{RMS}$	4,000 (AC 1 minute)	
Screw Torque	Terminals	(M4)	-	2 <sup>(1)</sup>
		(M8)	-	10 <sup>(1)</sup>
	Mounting	(M6)	-	6 <sup>(2)</sup>

Notes: (1) Recommended Value 1.8 $\pm$ 0.2 / 9 $\pm$ 1 N·m (2) Recommended Value 5.5 $\pm$ 0.5N·m

## ELECTRIC CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	$I_{CES}$	mA	-	-	10	$V_{CE}=1,700V$ , $V_{GE}=0V$ , $T_j=25^\circ C$
Gate Emitter Leakage Current	$I_{GES}$	nA	-500	-	+500	$V_{GE}=\pm 20V$ , $V_{CE}=0V$ , $T_j=25^\circ C$
Collector Emitter Saturation Voltage	$V_{CE(sat)}$	V	1.7	2.3	2.9	$I_C=2,400A$ , $V_{GE}=15V$ , $T_j=25^\circ C$
			1.9	2.6	3.3	$I_C=2,400A$ , $V_{GE}=15V$ , $T_j=125^\circ C$
Gate Emitter Threshold Voltage	$V_{GE(TO)}$	V	5.0	6.5	8.0	$V_{CE}=10V$ , $I_C=240mA$ , $T_j=25^\circ C$
Input Capacitance	$C_{ies}$	nF	-	210	-	$V_{CE}=10V$ , $V_{GE}=0V$ , $f=100kHz$ , $T_j=25^\circ C$
Gate Charge	$Q_G$	$\mu C$	-	15	-	$V_{GE}=\pm 15V$ , $V_{CC}=900V$ , $I_C=2400A$
Internal Gate Resistance	$R_{ge(int)}$	$\Omega$	-	0.9	-	$V_{CE}=10V$ , $V_{GE}=0V$ , $f=100kHz$ , $T_j=25^\circ C$
Switching Times	Rise Time	$t_r$	-	1.2	2.2	$V_{CC}=900V$ , $I_C=2,400A$
	Turn On Time	$t_{on}$	-	1.9	3.4	$L=55nH$ , $C_{GE}=220nF$ <sup>(3)</sup>
	Fall Time	$t_f$	-	0.2	0.4	$R_G=1.5\Omega$ <sup>(3)</sup>
	Turn Off Time	$t_{off}$	-	2.2	3.6	$V_{GE}=\pm 15V$ , $T_j=125^\circ C$
Peak Forward Voltage Drop	$V_{FM}$	V	1.1	1.7	2.2	$I_F=2,400A$ , $V_{GE}=0V$ , $T_j=25^\circ C$
			1.2	1.8	2.5	$I_F=2,400A$ , $V_{GE}=0V$ , $T_j=125^\circ C$
Reverse Recovery Time	$t_{rr}$	$\mu s$	-	0.8	1.4	$V_{CC}=900V$ , $I_C=I_F=2,400A$
Turn On Loss	$E_{on(10\%)}$	J/P	-	1.0	1.5	$L=55nH$ , $C_{GE}=220nF$ <sup>(3)</sup>
Turn Off Loss	$E_{off(10\%)}$	J/P	-	0.9	1.4	$R_G=1.5\Omega$ <sup>(3)</sup>
Reverse Recovery Loss	$E_{rr(10\%)}$	J/P	-	0.7	1.1	$V_{GE}=\pm 15V$ , $T_j=125^\circ C$
Reverse Recovery Peak Current	IRM	A	-	1900	-	
Stray inductance in module	$L_{SCE}$	nH		12		
RBSOA	$I_C$	A	4800	-	-	$V_{CC}=1000V$ , $L=55nH$ , $C_{GE}=220nF$ <sup>(3)</sup>
Recovery SOA	$I_F$	A	4800	-	-	$R_G=1.5\Omega$ <sup>(3)</sup> , $V_{GE}=\pm 15V$ , $T_j=125^\circ C$
Partial Discharge Extinction Voltage	$V_{PDoff}$	$V_{RMS}$	1.3	-	-	$Q=10pC$ , 50Hz,

Notes : (3)  $R_G$  and  $C_{GE}$  value is the test condition's value for evaluation of the switching times, not recommended value.

Please, determine the suitable  $R_G$  and  $C_{GE}$  value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

\* Please contact our representatives at order.

\* For improvement, specifications are subject to change without notice.

\* For actual application, please confirm this spec sheet is the newest revision.

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## THERMAL CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Conditions
Thermal Resistance	IGBT	Rth(j-c)	-	-	0.010	Junction to case
	FWD	Rth(j-c)	-	-	0.015	
Contact Thermal Impedance	Rth(c-f)	K/W	-	0.006	-	Case to fin. Thermal grease applied. Thickness 100μm, Thermal conductivity of grease: 1W/mK

## MODULE MECHANICAL CHARACTERISTICS

Item	Unit	Characteristics	Conditions	
Weight	g	1,300		
Creepage Distance	Between terminal	mm	35	
	Terminal-Base	mm	35	
Clearance Distance	Between terminal	mm	22	
	Terminal-Base	mm	19.5	
Stray inductance in module	LS(CM-EM)	nH	12	Collector-main to Emitter-main
	LS(ES-EM)		49	Emitter-sense to Emitter-main
	LS(CM-CS)		56	Collector-main to Collector sense
Terminal Resistance	R <sub>Terminal</sub>	mΩ	0.09	Collector-main to Emitter-main
Comparative Tracking Index (CTI)			600	
Module base plate Material			Al-SiC	
Baseplate Thickness	mm		5	
Insulation plate Material			AlN	
Terminal Surface treatment			Ni plating	
Case Material			Poly-Phenilene Sulfide	
Fire and Smoke Category			I2 / F3	NFF 16-102

## DEFINITION OF TEST CIRCUIT

Ls=55nH

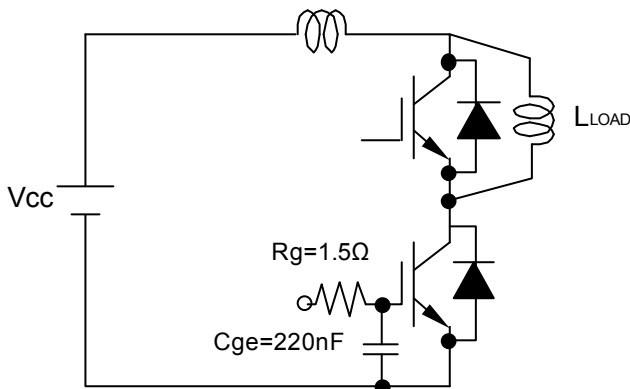


Fig.1 Switching test circuit

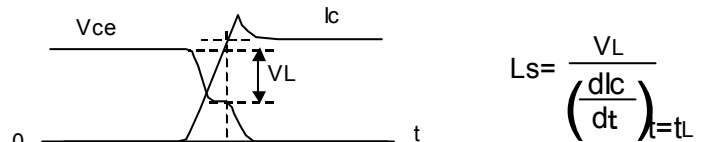
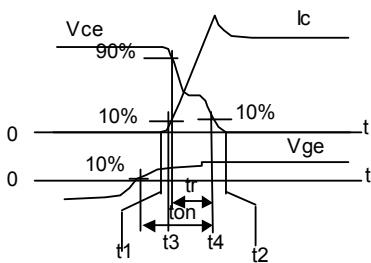
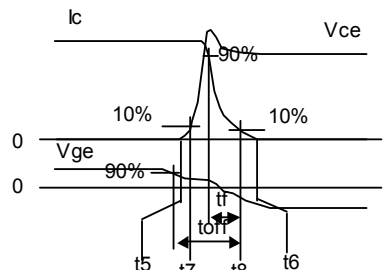


Fig.2 Definition of stray inductance



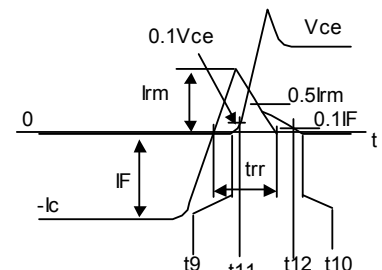
$$E_{on}(10\%) = \int_{t3}^{t4} I_c \cdot V_{ce} dt$$

$$E_{on}(Full) = \int_{t1}^{t2} I_c \cdot V_{ce} dt$$



$$E_{off}(10\%) = \int_{t7}^{t8} I_c \cdot V_{ce} dt$$

$$E_{off}(Full) = \int_{t5}^{t6} I_c \cdot V_{ce} dt$$



$$Err(10\%) = \int_{t11}^{t12} I_F \cdot V_{ce} dt$$

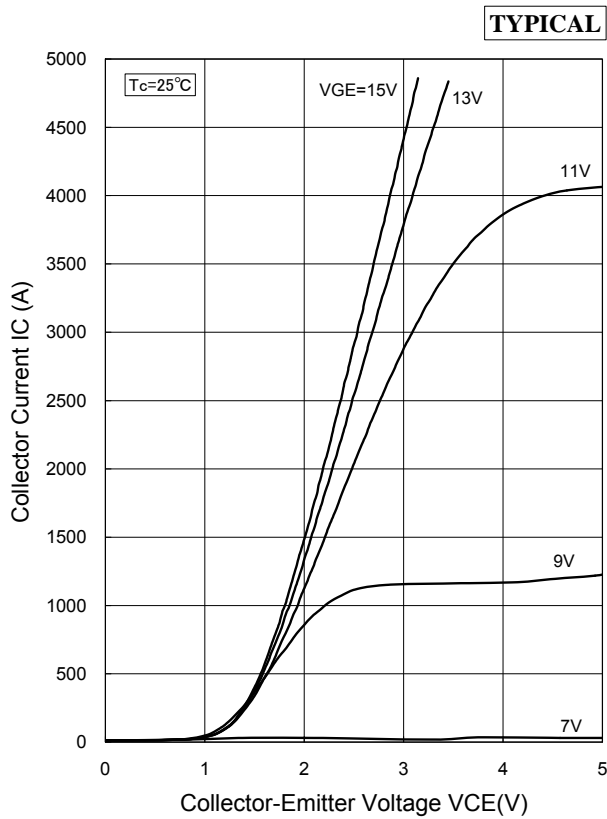
$$Err(Full) = \int_{t9}^{t10} I_F \cdot V_{ce} dt$$

Fig.3 Definition of switching loss

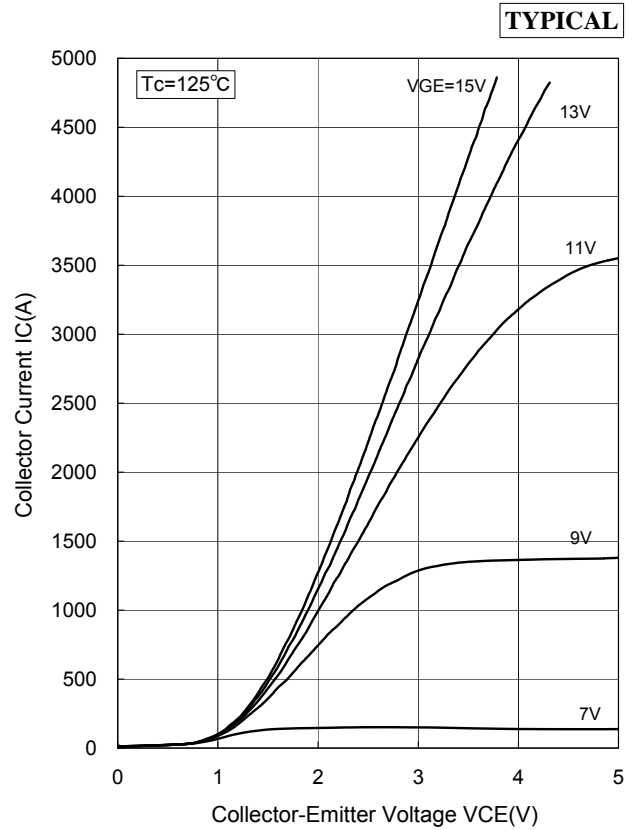
# MBN2400E17D

## CHARACTERISTICS CURVE

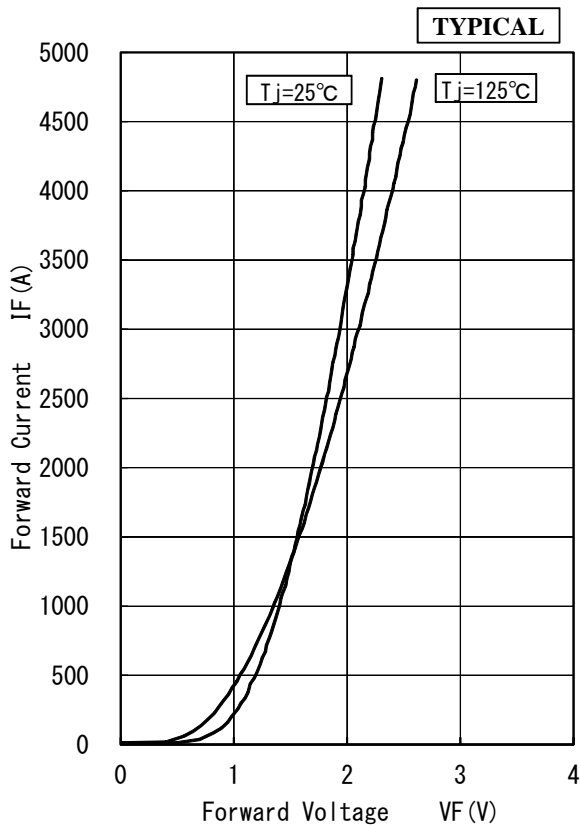
### STATIC CHARACTERISTICS



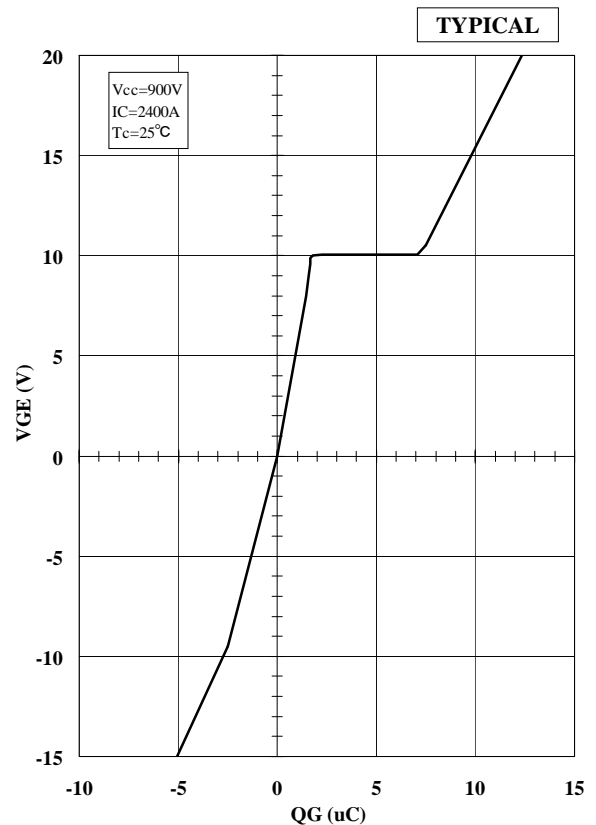
Collector Current vs. Collector to Emitter Voltage



Collector Current vs. Collector to Emitter Voltage



Forward Voltage of free-wheeling diode

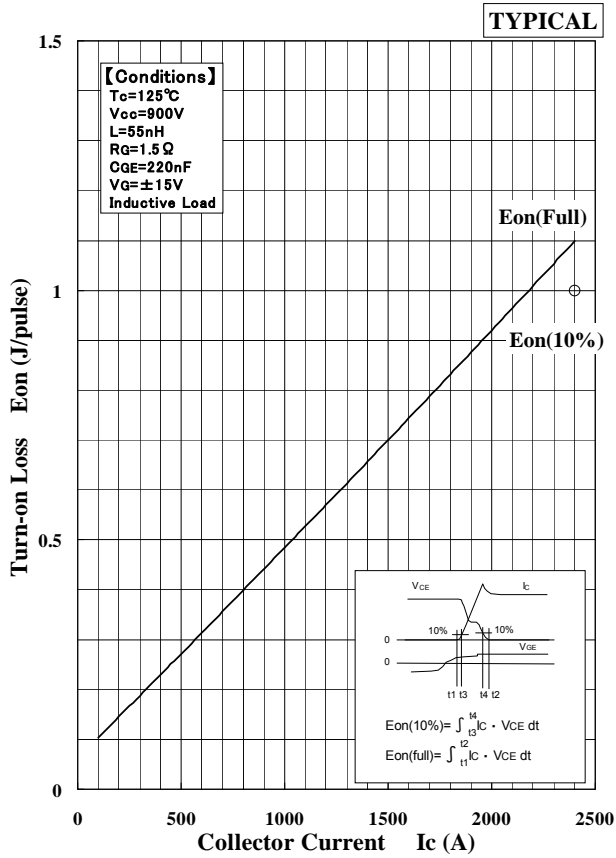


QG-VGE curve

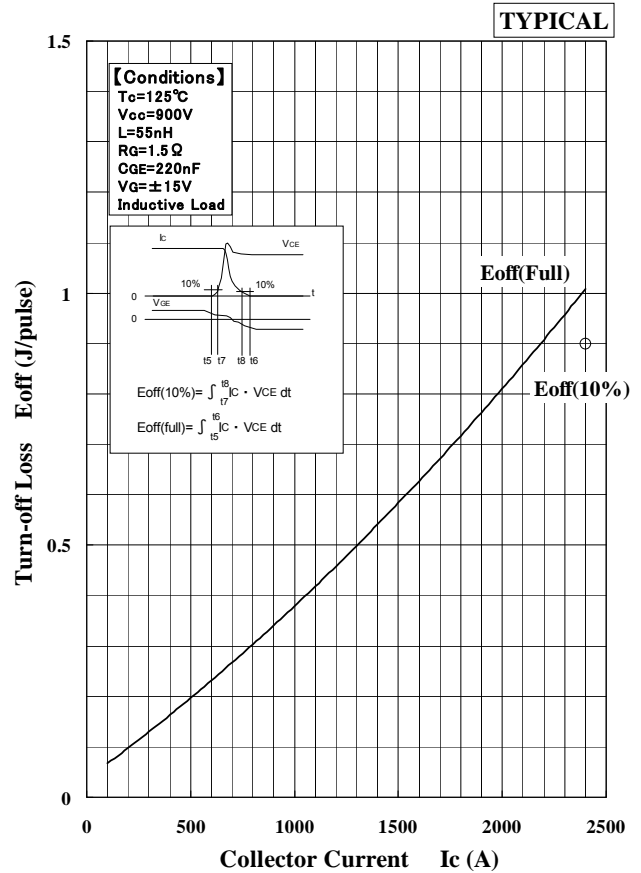
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## DYNAMIC CHARACTERISTICS

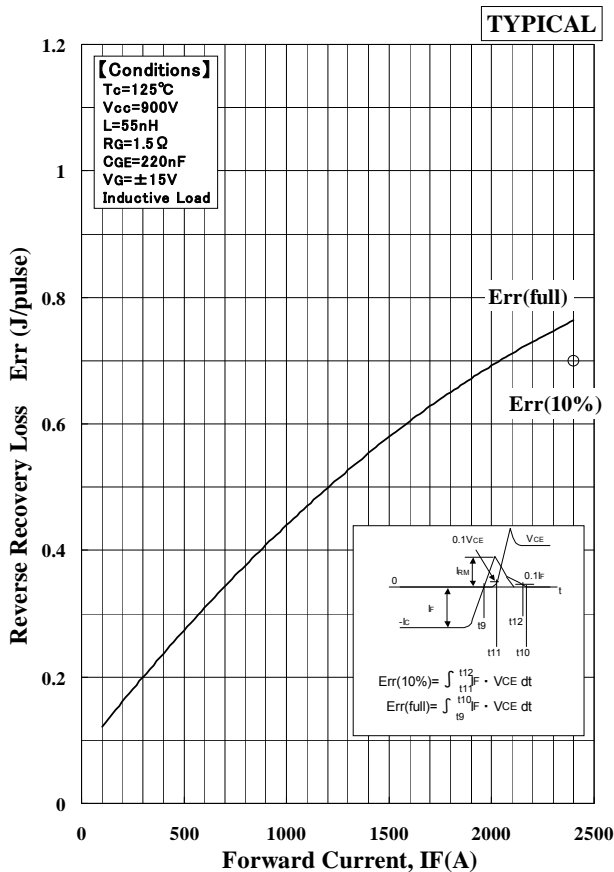
### DEPENDENCE OF CURRENT



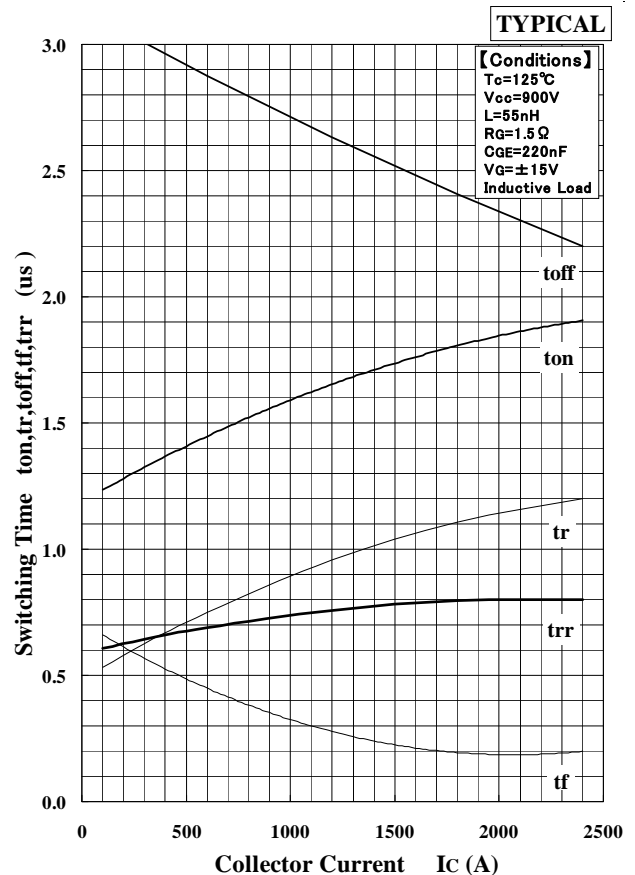
Turn-on Loss vs. Collector Current



Turn-off Loss vs. Collector Current



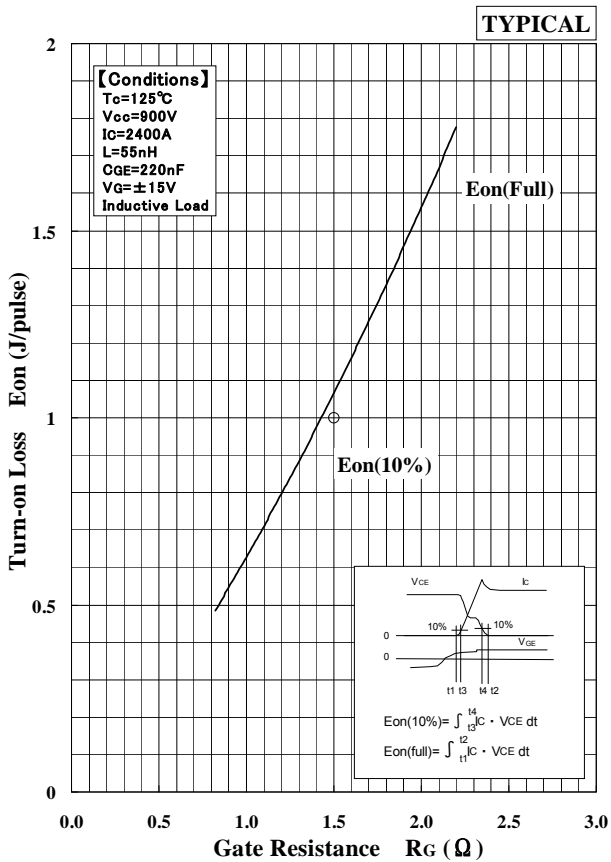
Recovery Loss vs. Forward Current



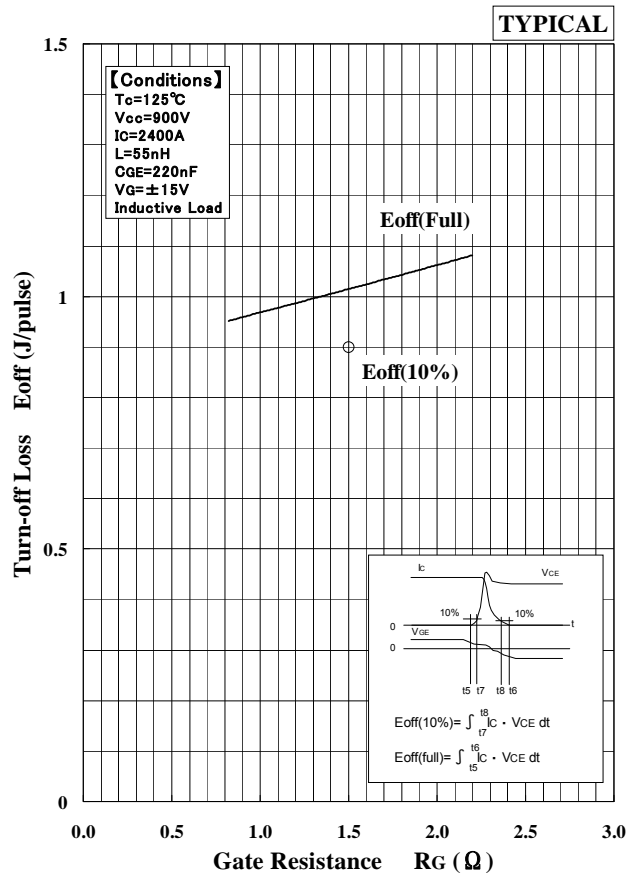
Switching Time vs. Collector Current

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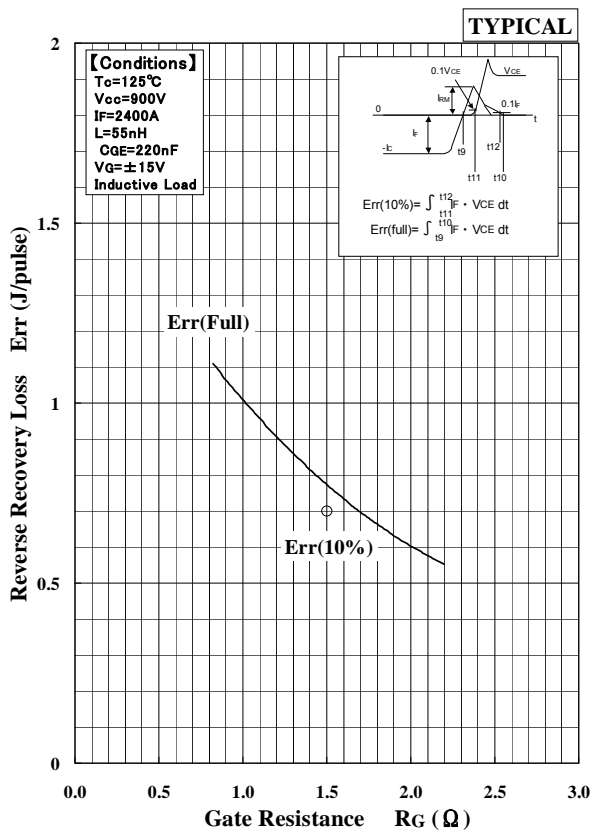
## DEPENDENCE OF RG



Turn-on Loss vs. Gate Resistance



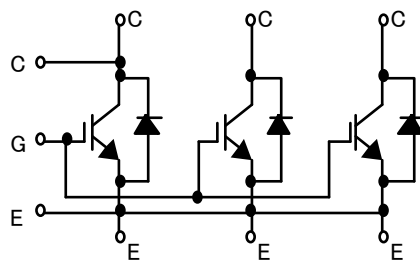
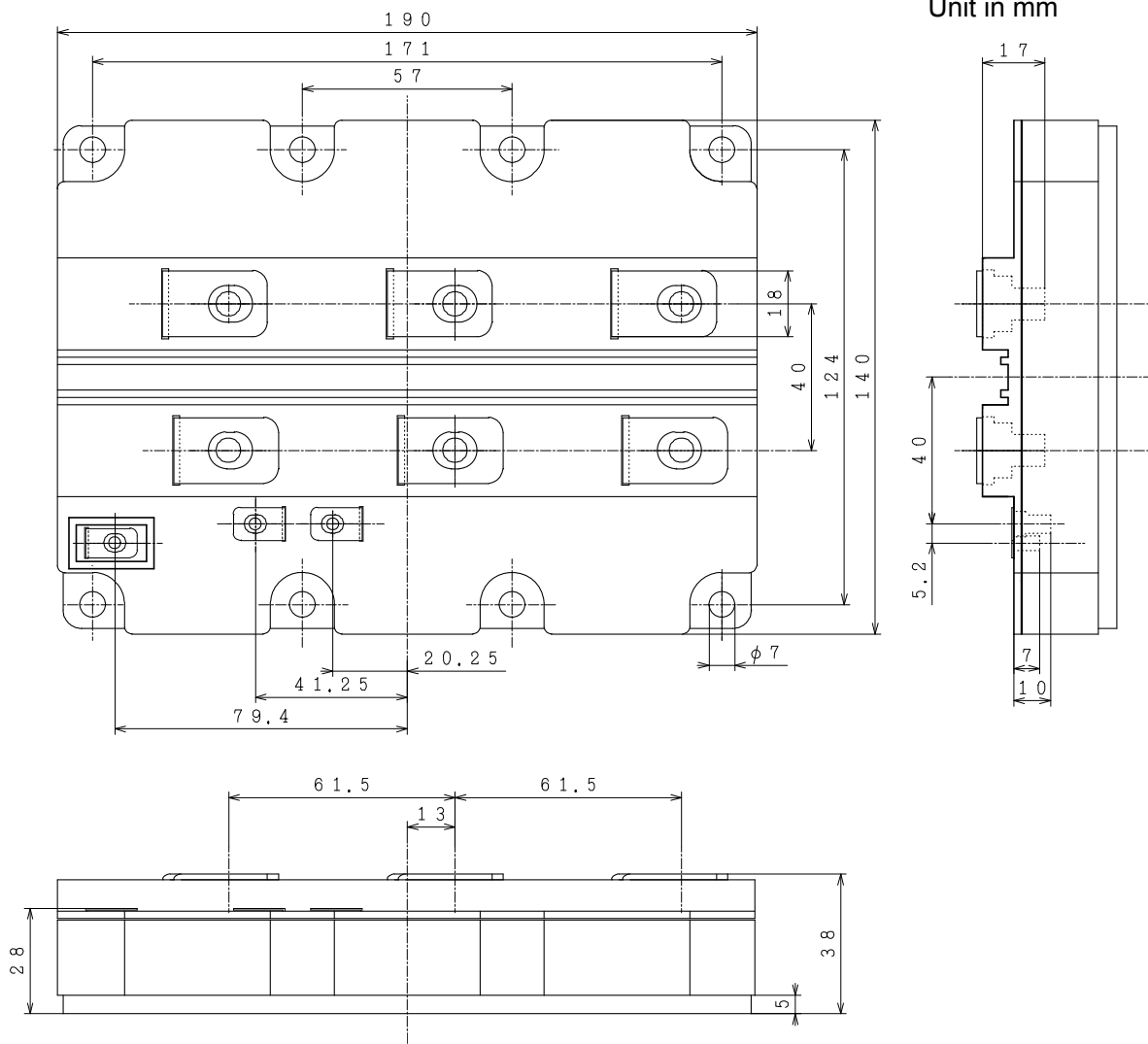
Turn-off Loss vs. Gate Resistance



Recovery Loss vs. Gate Resistance

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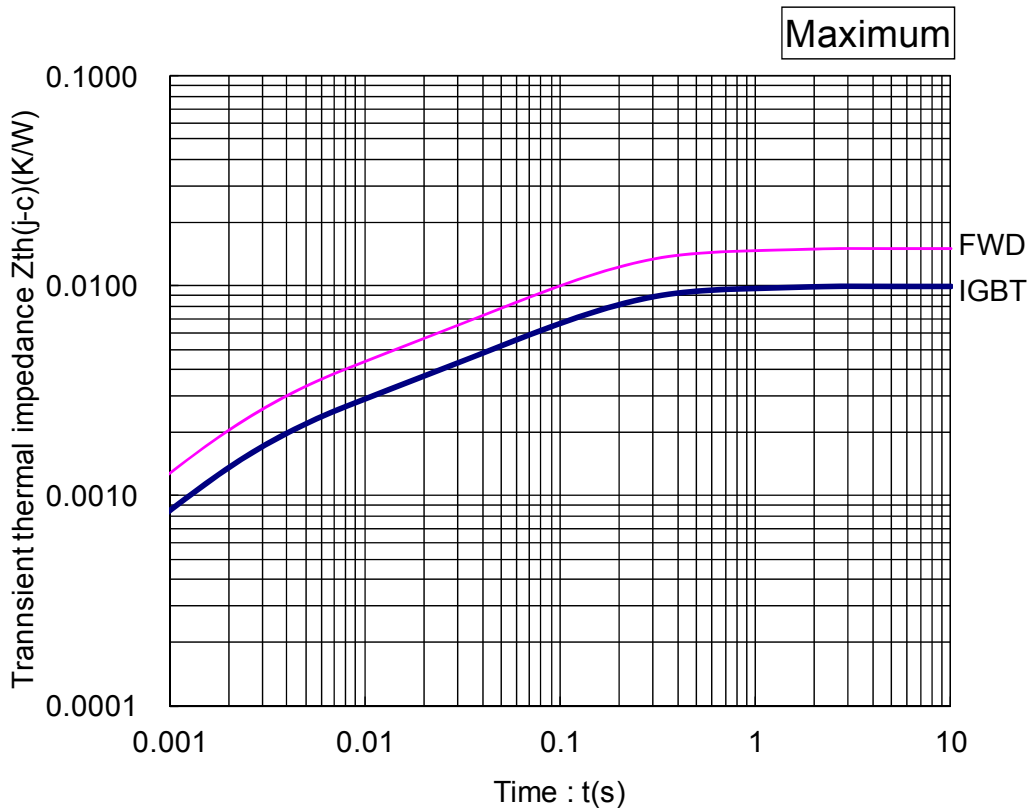
## PACKAGE OUTLINE DRAWING



Circuit diagram

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## TRANSIENT THERMAL IMPEDANCE



Transient Thermal Impedance Curve

### Material declaration

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

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## HITACHI POWER SEMICONDUCTORS

### Notices

1. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact Hitachi sales department for the latest version of this data sheets.
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