



**S15C & S15CH SERIES
1200-600 VOLTS RANGE
140 AMP RMS, CENTER GATE
PHASE CONTROL TYPE STUD MOUNTED SCRs**

VOLTAGE RATINGS

VOLTAGE CODE (1)	V_{RRM}, V_{DRM} - (V) Max. rep. peak reverse and off-state voltage	V_{RSM} - (V) Max. non-rep. peak reverse voltage $t_p \leq 5ms$	NOTES
	$T_J = -40^\circ C$ to max. rated	$T_J = 25^\circ C$ to max. rated	
12A	1200	1300	Gate open
10A	1000	1100	
8B	800	900	
6B	600	700	

(1) To complete the part number, refer to the Ordering Information table.

MAXIMUM ALLOWABLE RATINGS

PARAMETER	SERIES	VALUE	UNITS	NOTES
T_J Junction temperature	S15C	-40 to 125	$^\circ C$	
	S15CH	-40 to 150		
T_{stg} Storage temperature	ALL	-40 to 150	$^\circ C$	
$I_T(AV)$ Max. av. current @ Max. T_C	ALL	90	A	180° half sine wave
	S15C	89	$^\circ C$	
	S15CH	114		
$I_T(RMS)$ Max. RMS current	ALL	140	A	
I_{TM} Max. peak non-rep. surge current	ALL	2390	A	50Hz half cycle sine wave Initial $T_J = 125^\circ C$, rated V_{RRM} applied after surge.
		2500		60Hz half cycle sine wave
		2840		50Hz half cycle sine wave Initial $T_J = 125^\circ C$, no voltage applied after surge.
		2970		60Hz half cycle sine wave
I^2t Max. I^2t capability	ALL	28	KA^2s	$t = 10ms$ Initial $T_J = 125^\circ C$, rated V_{RRM} applied after surge.
		28		$t = 8.3ms$
		40		$t = 10ms$ Initial $T_J = 125^\circ C$, no voltage applied after surge.
		37		$t = 8.3ms$
$I^2\sqrt{t}$ Max. $I^2\sqrt{t}$ capability	ALL	400	$KA^2\sqrt{s}$	Initial $T_J = 125^\circ C$, no voltage applied after surge. I^2t for time $t_x = I^2\sqrt{t} \cdot \sqrt{t_x}$. $0.1 \leq t_x \leq 10ms$.
di/dt Max. non-rep. rate-of-rise of current	ALL	300	A/ μs	$T_J = 125^\circ C$, $V_D = V_{DRM}$, $I_{TM} = 600A$. Gate pulses: 20V, 20 Ω , 10 μs , 0.5 μs rise. Max. repetitive di/dt is approximately 40% of non-repetitive value.
P_{GM} Max. peak gate power	ALL	10	W	$t_p \leq 5ms$
$P_G(AV)$ Max. av. gate power	ALL	2	W	
$+I_{GM}$ Max. peak gate current	ALL	3	A	$t_p \leq 5ms$
$-V_{GM}$ Max. peak neg. gate voltage	ALL	5	V	
T Mounting torque	ALL	15.5 (137) \pm 10%	N*m	Non-lubricated threads.
		14 (120) \pm 10%	(lbf-in)	Lubricated threads.



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CHARACTERISTICS

PARAMETER	SERIES	MIN.	TYP.	MAX.	UNITS	TEST CONDITIONS
V_{TH} Peak on-state voltage	ALL	—	1.23	1.38	V	Initial $T_J = 25^\circ\text{C}$, 60Hz half sine, $I_{peak} = 283\text{A}$.
$V_{T(TO)1}$ Low-level threshold	ALL	—	—	0.801	V	$T_J = \text{max. rated}$ $\text{Av. power} = V_{T(TO)} \cdot I_{T(AV)} + r_T \cdot (I_{T(RMS)})^2$ Use low level values for $I_{TH} \leq \pi I_{T(AV)}$
$V_{T(TO)2}$ High-level threshold		—	—	0.920		
r_{T1} Low-level resistance	ALL	—	—	1.800	m Ω	
r_{T2} High-level resistance		—	—	1.550		
I_L Latching current	ALL	—	180	—	mA	$T_C = 25^\circ\text{C}$, 12V anode. Gate pulses: 10V, 20 Ω , 100 μs .
I_H Holding current	ALL	—	60	500	mA	$T_C = 25^\circ\text{C}$, 12V anode. Initial $I_T = 3\text{A}$.
t_d Delay time	ALL	—	0.5	1.5	μs	$T_C = 25^\circ\text{C}$, $V_D = V_{DRM}$, 50A resistive load. Gate pulses: 10V, 20 Ω , 10 μs , 1 μs rise.
t_q Turn-off time	S15C	—	70	—	μs	$T_J = \text{max. rated}$, $I_{TH} = 200\text{A}$, $di_R/dt = 10\text{A}/\mu\text{s}$, $V_R = 50\text{V}$, $dv/dt = 20\text{V}/\mu\text{s}$ lin. to rated V_{DRM} . Gate: 0V, 100 Ω .
	S15CH	—	90	—		
t_a Reverse current rise	ALL	—	10.5	—	μs	$T_J = 125^\circ\text{C}$, $I_{TH} = 200\text{A}$, $di_R/dt = 1\text{A}/\mu\text{s}$
t_b Reverse current fall	ALL	—	3	—	μs	
$I_{RM(REC)}$ Reverse current	ALL	—	10.5	—	A	
Q_{RR} Recovered charge	ALL	—	71	—	μC	
dv/dt Critical rate-of-rise of voltage	ALL	500	700	—	V/ μs	$T_J = 125^\circ\text{C}$. Exp. to 100% or lin. Higher dv/dt values to 80% V_{DRM} , gate open, available.
		1000	—	—		$T_J = 125^\circ\text{C}$. Exp. to 87% V_{DRM} , gate open.
I_{RM} , I_{DM} Peak reverse and off-state current	S15C	—	7	15	mA	$T_J = 125^\circ\text{C}$. Rated V_{RRM} and V_{DRM} , gate open.
	S15CH	—	13	40		$T_J = 150^\circ\text{C}$
I_{GT} DC gate current to trigger	ALL	—	—	300	mA	$T_C = -40^\circ\text{C}$ +12V anode. For recommended gate drive see "Gate Characteristics" figures. $T_C = 25^\circ\text{C}$
		25	50	150		
V_{GT} DC gate voltage to trigger	ALL	—	—	3.3	V	$T_C = -40^\circ\text{C}$
		—	1.2	2.5		$T_C = 25^\circ\text{C}$
V_{GD} DC gate voltage not to trigger	ALL	—	—	0.3	V	$T_C = 125^\circ\text{C}$. Max. value which will not trigger with rated V_{DRM} anode.
R_{thJC} Thermal resistance, junction-to-case	ALL	—	—	0.280	$^\circ\text{C}/\text{W}$	DC operation
		—	—	0.328	$^\circ\text{C}/\text{W}$	180 $^\circ$ sine wave
		—	—	0.335	$^\circ\text{C}/\text{W}$	120 $^\circ$ rectangular wave
R_{thCS} Thermal resistance, case-to-sink	ALL	—	—	0.100	$^\circ\text{C}/\text{W}$	Mounting surface smooth, flat and greased.
wt Weight	ALL	—	100(3.5)	—	g(oz.)	
Case Style	ALL	TO-209AC (TO-84)			JEDEC	

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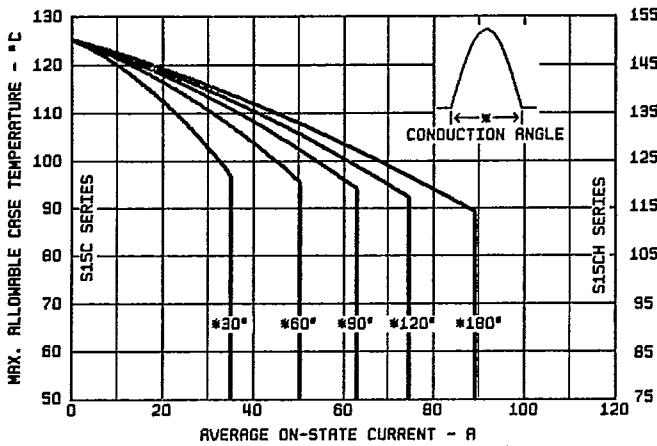


Fig. 1 — Case Temperature Ratings — Sinusoidal Waveforms, 50 to 400 Hz

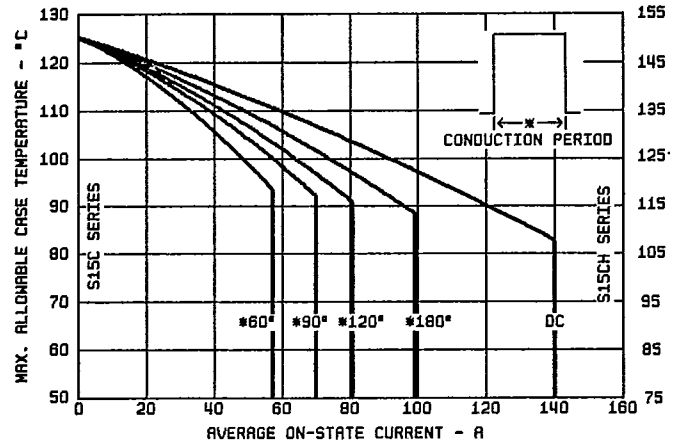


Fig. 2 — Case Temperature Ratings — Rectangular Waveforms, 50 to 400 Hz

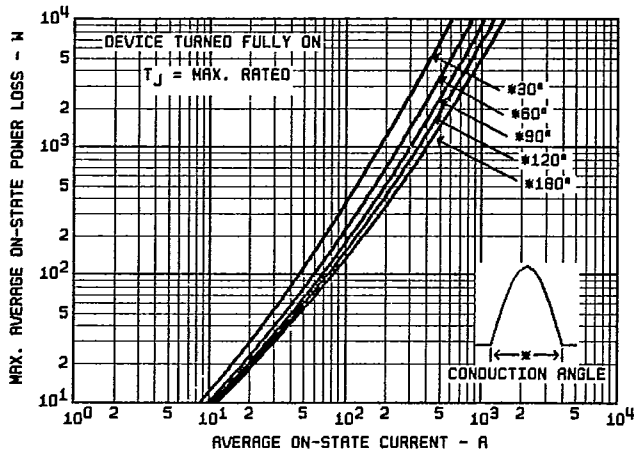


Fig. 3 — Power Loss Characteristics — Sinusoidal Waveforms

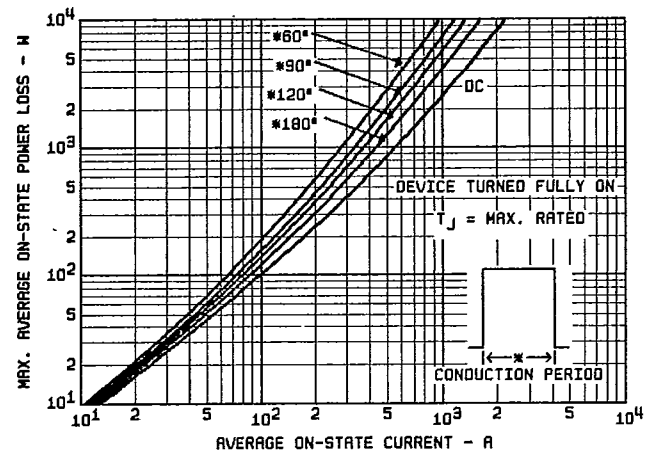


Fig. 4 — Power Loss Characteristics — Rectangular Waveforms

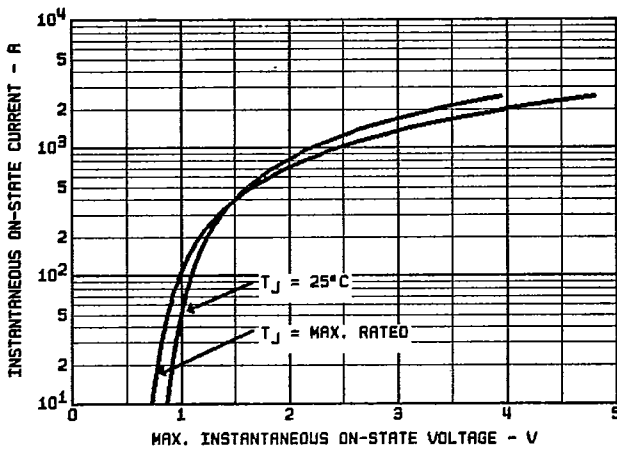


Fig. 5 — On-State Characteristics

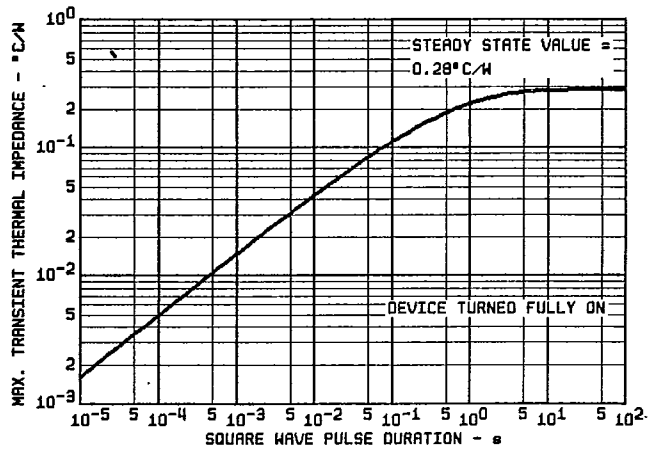
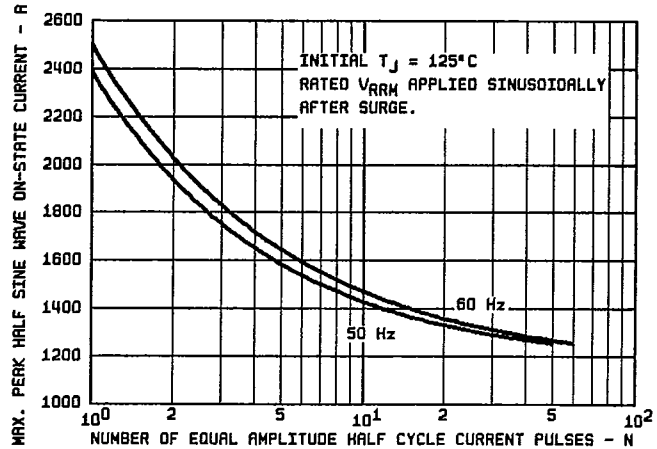
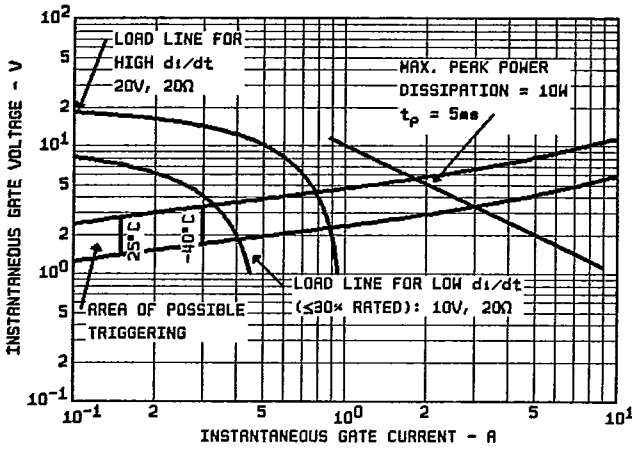


Fig. 6 — Transient Thermal Impedance, Junction-to-Case

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ORDERING INFORMATION

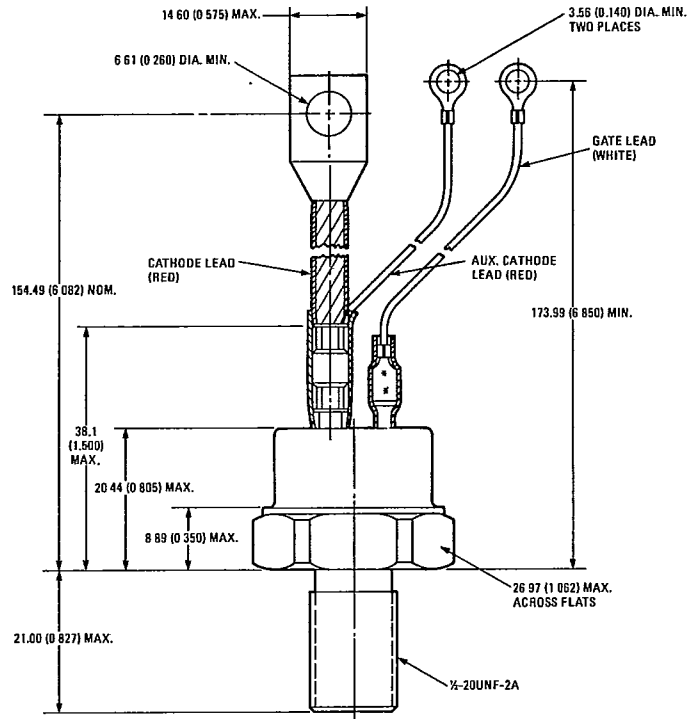
TYPE	PACKAGE		TEMPERATURE		VOLTAGE		LEADS & TERMINALS		BASE MODIFICATION (2)	
	CODE	DESCRIPTION	CODE	MAX. T _J	CODE	V _{DRM}	CODE	DESCRIPTION	CODE	DESCRIPTION
S15	CG	1/2" stud, glass seal. Standard in USA.	—	125°C	12A	1200V	0	Flexible leads, eyelet terminals. Standard in USA. [Fig. 1]	M	Metric threads.
			H	150°C	10A	1000V				
	C	1/2" stud, ceramic housing. Standard in Europe.			8B	800V	1	Flexible leads, fast-on terminals. Standard in Europe. [Fig. 2]		
					6B	600V				

(1) Mounting torque on screw in flag terminal: 1.4 N•m (12 lbf-in) (2) Use only if required

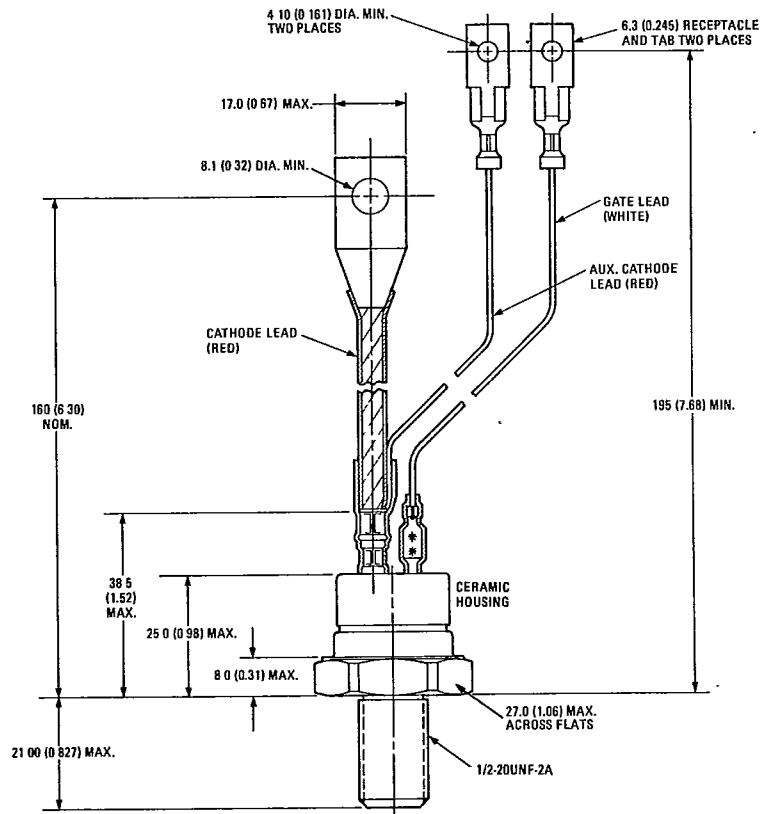
For example, for a device with standard USA case, max. T_J = 150°C, V_{DRM} = 1000V, order as:

TYPE	PACKAGE	TEMPERATURE	VOLTAGE	LEADS & TERMINALS
S15	CG	—	10A	0

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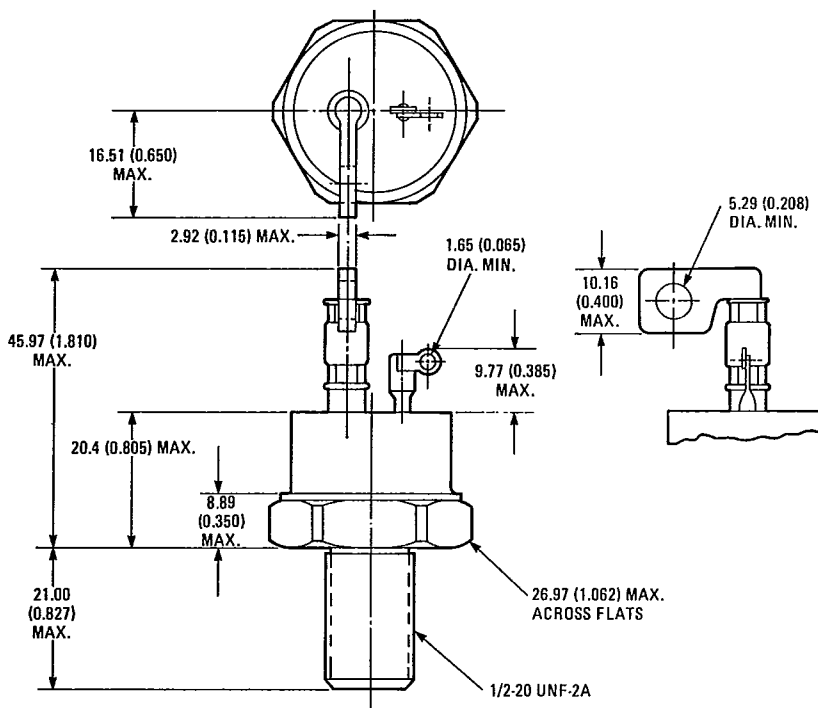
**Fig. 1 — Conforms to JEDEC Outline TO-209AC (TO-94)
Dimensions in Millimeters and (Inches)**



**Fig. 2 — Similar to JEDEC Outline TO-209AC (TO-94)
Dimensions in Millimeters and (Inches)**

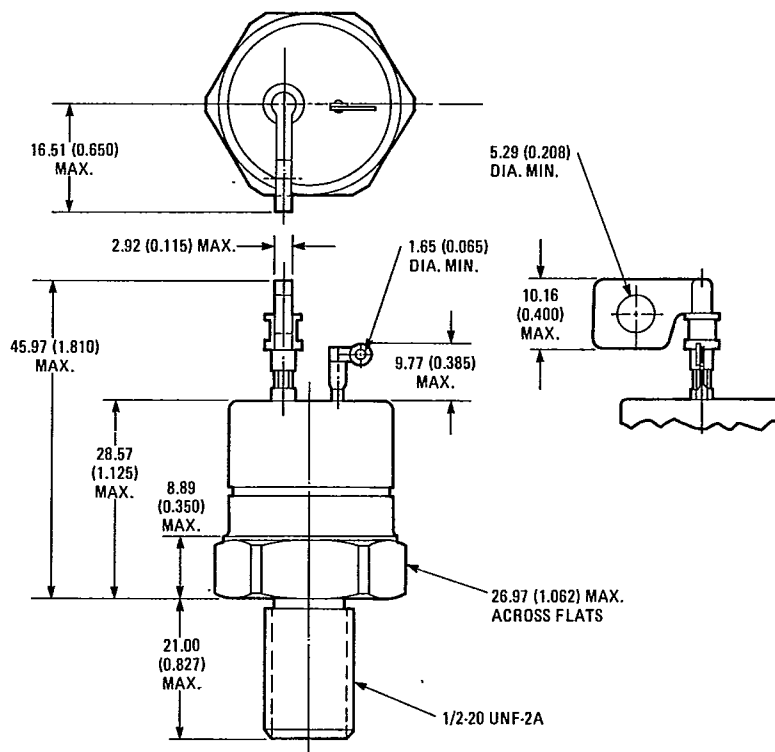


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**Fig. 3 – Conforms to JEDEC Outline TO-208AD (TO-83)
(Standard in U.S.A.)**

Dimensions in Millimeters and (Inches)



**Fig. 4 – Conforms to JEDEC Outline TO-208AD (TO-83)
(Standard in Europe)**

Dimensions in Millimeters and (Inches)