

# WESTCODE SEMICONDUCTORS

Series  
WK-250**Isolated Base Power Modules**

Available as DOUBLE THYRISTOR, THYRISTOR/DIODE, DIODE/THYRISTOR, DOUBLE DIODE. Features compression mounted ceramic units ensuring hermeticity. Isolation 2.5KV RMS using non-hazardous materials. Integral water cooled unit available.

Ratings	Unless otherwise indicated	T <sub>j</sub> = 130°C	Maximum Limits							Units
	Voltage Codes		04	06	08	10	12	14	16	
V <sub>DRM</sub>	Repetitive peak off-state voltage	400	600	800	1000	1200	1400	1600	V	
V <sub>DSM</sub>	Non-repetitive peak off-state voltage	400	600	800	1000	1200	1400	1600	V	
V <sub>RRM</sub>	Repetitive peak reverse voltage	400	600	800	1000	1200	1400	1600	V	
V <sub>RSM</sub>	Non-repetitive peak reverse voltage	500	700	900	1100	1300	1500	1700	V	

I <sub>T(AV)</sub>	Average on-state current (thyristor)	Half sine wave T <sub>B</sub> = 85°C	250	A
I <sub>T(AV)</sub>	Average on-state current (thyristor)	Half sine wave T <sub>B</sub> = 73°C	300	A
I <sub>F(AV)</sub>	Average forward current (diode)	Half sine wave T <sub>B</sub> = 85°C	280	A
I <sub>T(RMS)</sub>	R.M.S. on-state current	As AC switch T <sub>B</sub> = 85°C	555	A
I <sub>T(RMS)</sub>	R.M.S. on-state current	As AC switch - water cooled	755/640 *	A
I <sub>TSM/FSM</sub>	Peak one-cycle surge	10ms duration, 100% V <sub>RRM</sub> re-applied Thyristor/diode	7.5/11.0	KA
I <sub>TSM/FSM</sub>	(non-repetitive) on-state and forward current	10ms duration, no voltage re-applied Thyristor/diode	9.5/12.2	KA
I <sup>2</sup> t	Maximum permissible surge energy (thyristor)	10ms duration, no voltage re-applied	451 × 10 <sup>3</sup>	A <sup>2</sup> s
I <sup>2</sup> t	Maximum permissible surge energy (diode)	10ms duration, no voltage re-applied	744 × 10 <sup>3</sup>	A <sup>2</sup> s
V <sub>RGM</sub>	Peak reverse gate voltage		5	V
P <sub>G(AV)</sub>	Average gate power		2	W
P <sub>GM</sub>	Peak gate power	100μs pulse width	100	W
dv/dt	Rate of rise of off-state voltage	To 80% V <sub>DRM</sub> gate open-circuit	500	V/μs
di/dt	Rate of rise of on-state current - repetitive	Gate drive 20 volts, 20 ohms with t <sub>r</sub> ≤ 1μs.	500	A/μs
T <sub>j</sub>	Operating temperature range	Anode voltage ≤ 80% V <sub>DRM</sub>	-40 to +130	°C
T <sub>tsg</sub>	Storage temperature range		-40 to +130	°C

\* Inlet water 25°C/45°C, Flow rate 4.5 L/Min

Characteristics	Unless otherwise indicated	T <sub>j</sub> = 130°C				
V <sub>TM/FM</sub>	Peak on-state and forward voltage	At 785/880A Thyristor/diode				1.31/1.16
V <sub>o</sub>	Forward conduction threshold voltage	Thyristor/diode				0.90/0.87
r	Forward conduction slope resistance	Thyristor/diode				0.52/0.33 mΩ
I <sub>DRM</sub>	Repetitive peak off-state current	At V <sub>DRM</sub>				50 mA
I <sub>RRM</sub>	Repetitive peak reverse current	At V <sub>RRM</sub>				50 mA
I <sub>GT</sub>	Maximum gate current required to fire all devices					150 mA
V <sub>GT</sub>	Maximum gate voltage required to fire all devices	At 25°C, V <sub>A</sub> = 10V, I <sub>A</sub> = 1A				3.0 V
I <sub>H</sub>	Maximum holding current					500 mA
V <sub>GD</sub>	Maximum gate voltage which will not trigger any device					0.25 V
R <sub>th(j-b)</sub>	Thermal resistance, junction to base	Per module DC, half sine				0.0735 °C/W
R <sub>th(b-s)</sub>	Thermal resistance, base to heat sink	Per module				0.02 °C/W

**Ordering Information** (Please quote device code as explained below – 11 digits)

WK	•	-	•	•
Fixed	Variable See back page	250	Voltage Code	Water Cooled W

Example: WKT250 – 12, Double Thyristor, V<sub>DRM/RRM</sub> 1200 Volts.

Figure 1. Power Loss Characteristics – Sine Wave, per Thyristor

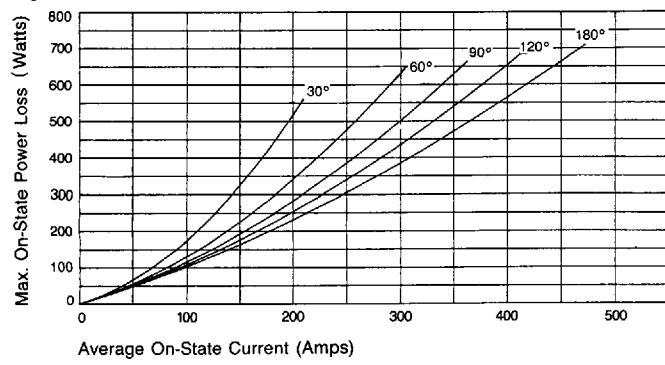


Figure 3. Power Loss Characteristics – Square Wave, per Thyristor

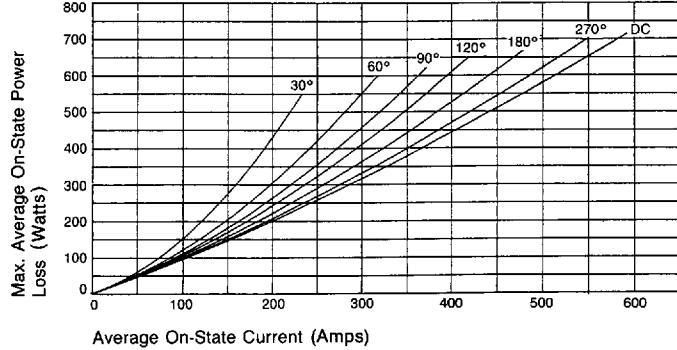


Figure 5. Power Loss Characteristics – Sine Wave, per Diode

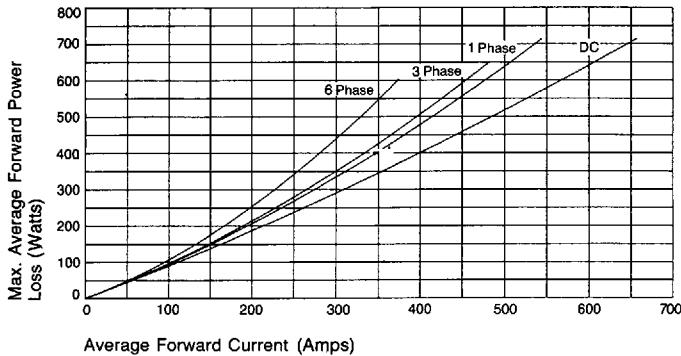
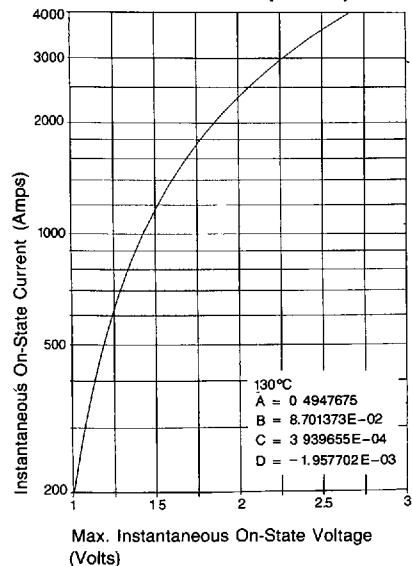
Figure 7. Maximum Instantaneous On-State Characteristics – Thyristor T<sub>j</sub> 130°C

Figure 2. Base Temperature Ratings – Sine Wave, per Thyristor

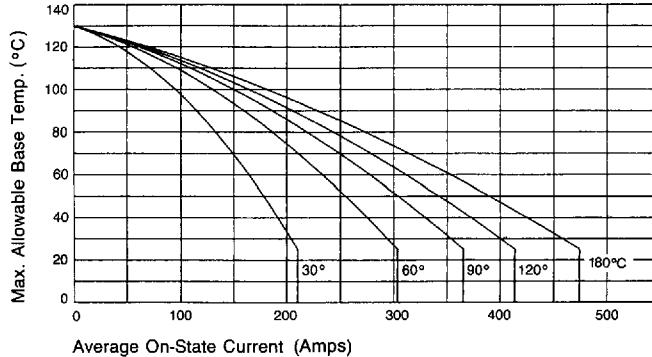


Figure 4. Base Temperature Ratings – Square Wave, per Thyristor

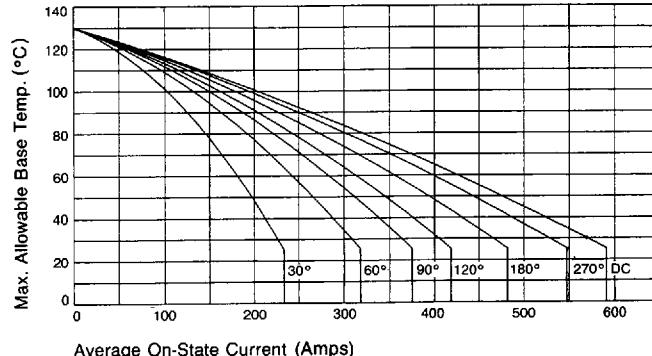


Figure 6. Base Temperature Ratings – Sine Wave, per Diode

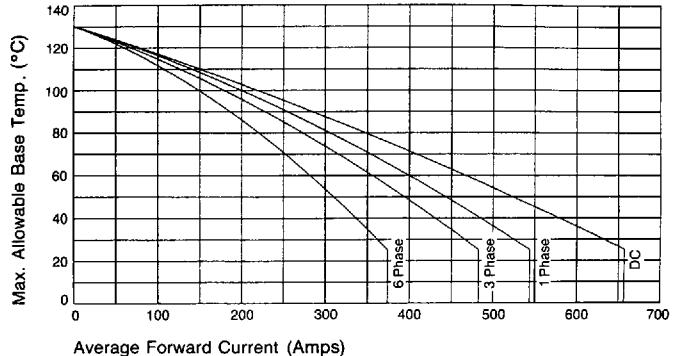
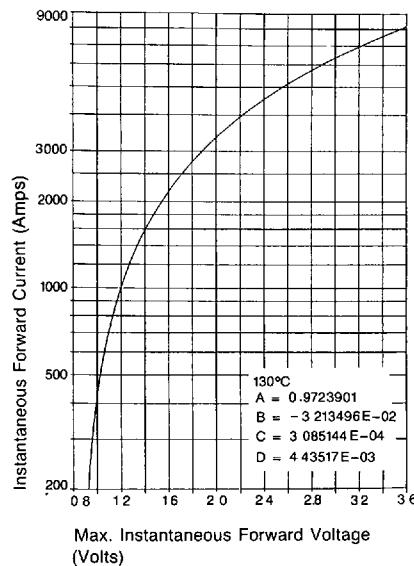
Figure 8. Maximum Instantaneous Forward Characteristics – Diode T<sub>j</sub> 130°C

Figure 9. Transient Thermal Impedance, Junction To Base. All Types (per Path)

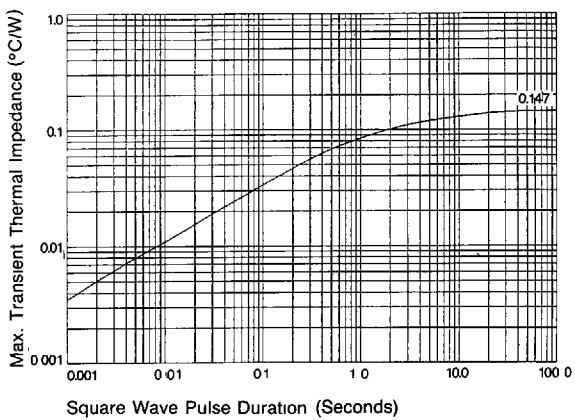
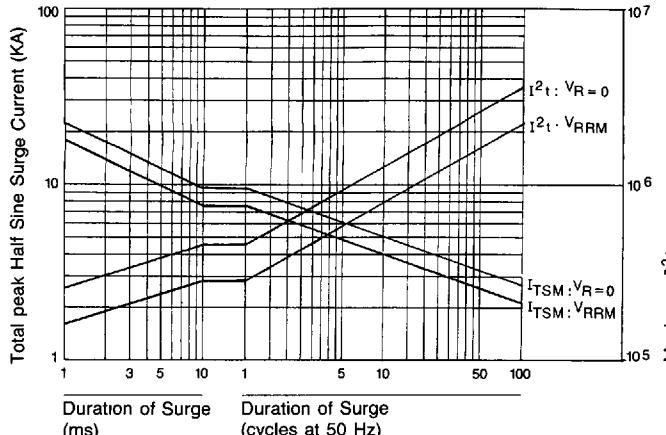
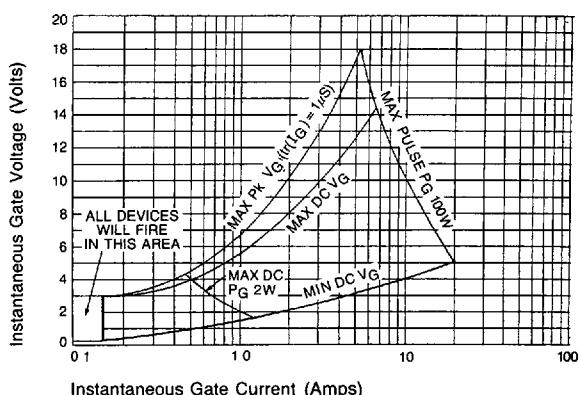
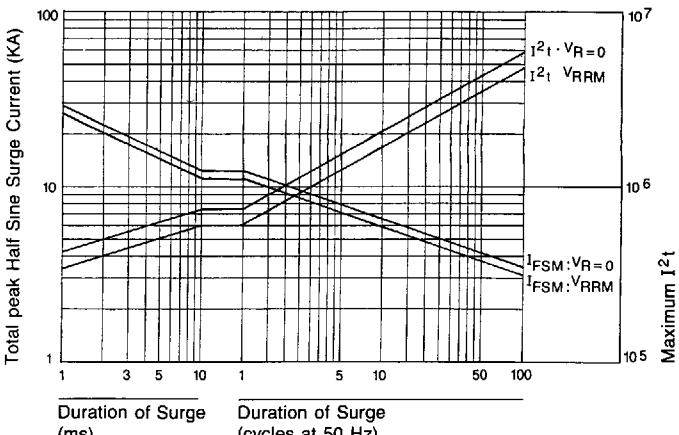
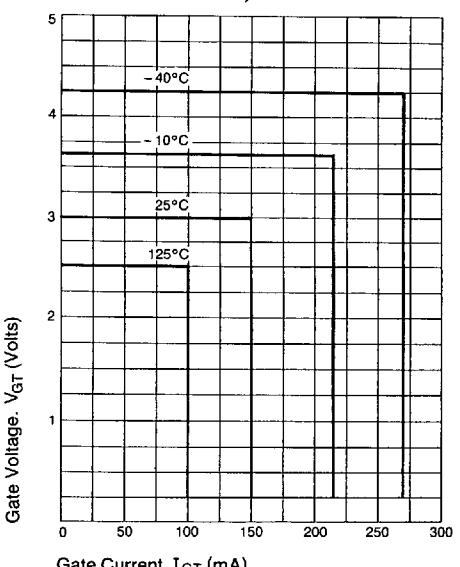
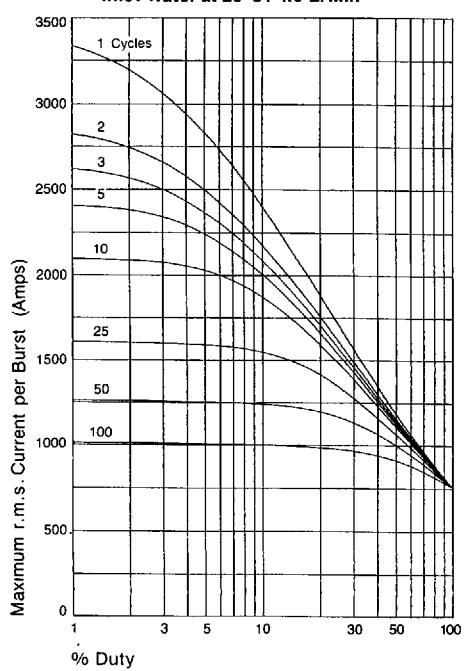
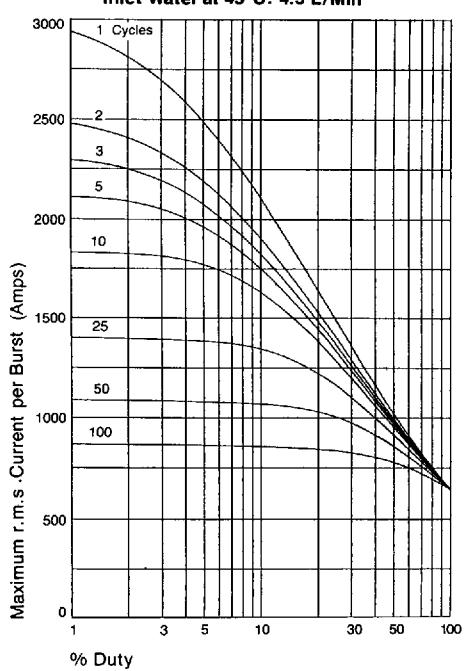


Figure 10. Non-repetitive Surge Current Ratings Thyristor  $T_J$ .130°C.Figure 12. Gate Characteristics at  $T_J$ . 25°CFigure 11. Non-repetitive Surge Current Ratings. Diode  $T_J$ .130°C.Figure 13. Gate Triggering Characteristics  
(Trigger points of all Thyristors lie in the areas shown)Figure 14. Water Cooled AC Switch  
Inlet Water at 25°C. 4.5 L/MinFigure 15. Water Cooled AC Switch  
Inlet Water at 45°C. 4.5 L/Min

**Modules are available incorporating Distributed Gate or Fast turn-off thyristors and Fast Recovery diodes. Apply to your Westcode sales office for ratings.**

### **Example:-**

**Thyristor R216CH12FJO with anti-parallel diode SM12CXC190.**

Using R216CHxx data sheet and module thermal impedance, when operating on a trapezoidal waveform,  $dI/dt$  of 100 A/ $\mu$ s at 1KHz, 50% duty cycle, a current of 350A (Peak) is possible at a module case temperature of 85°C and junction temperature of 125°C.

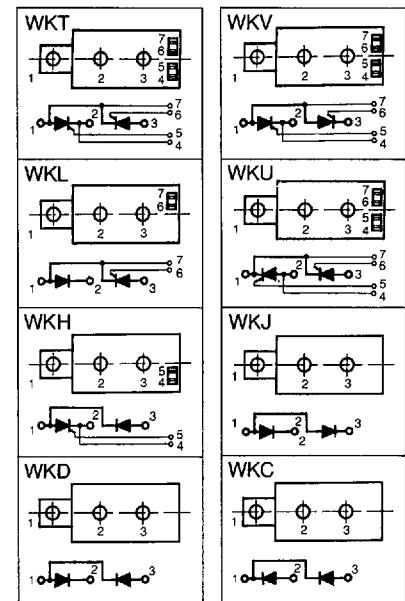
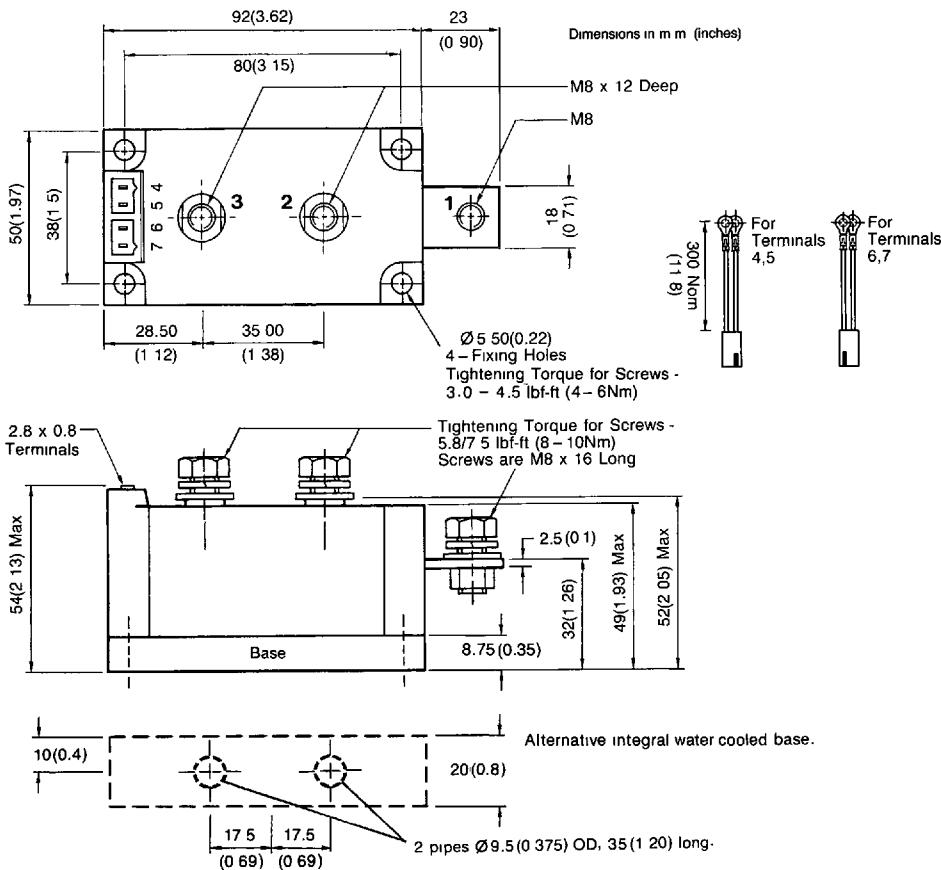
**For specific applications contact the nearest Westcode Semiconductor sales office.**

**Connections made using busbars must be restrained during tightening. Using cable lugs or sockets is not recommended.**

**Terminal 1 should be supported by a spanner on the fixed nut (under the terminal), during tightening.**

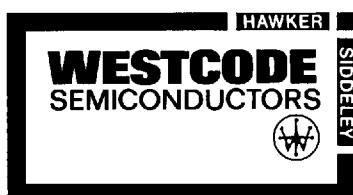
Terminal screws should be lubricated e.g. Molycote.

A mounting compound e.g. Bicconix X13 should be used (only a thin smear).



Weight.  
910 grams,  
1310 grams - Integral water cooled unit

In the interest of product improvement, Westcode reserves the right to change specifications at any time without notice. © Westcode Semiconductors Ltd.



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